MIGHTY SUN

UNIVERSAL INSTRUCTIONS
BRACE LESS OVAL POOLS

PLEASE READ THESE INSTRUCTIONS CAREFULLY AND THOROUGHLY BEFORE STARTING GROUND PREPARATION AND POOL ASSEMBLY. DOING SO WILL PREVENT PROBLEMS.

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GENERAL INFORMATION

Before attempting to set up the pool, read the entire instructions . There are certain areas in the instructions that are extremely important to follow exactly as written and/or pictured. Any deviation from these instructions voids warranty of the pool and could cause bodily harm or damage to your property.

Open the cartons and remove all parts except steel wall and liner. Before pool assembly ,you must identify,count and check all parts for assembly by parts list.
Familiarize yourself with all of the parts. Refer to the parts list.

CAUTION: Do not start the installation of your pool unless you have an entire day to finish the work.
Do not try to set up your pool on a windy day.
The wall will be difficult or even impossible to handle.

An average pool needs 2 or 3 people for installation.
The following tools and materials are needed.

Screwdriver	Earth Roller	Shovel
Tamping Tool	String	Marking Pencil
Pegs and	Hammer &	Masking Tape
Stakes	Nails	Rake
Carpenter's	Sand	Chalk or Flour
Level	2"x4" Board	Plastic Tape
Measuring Tape		
Patio Block		

FAILURE TO OBSERVE ANY OF THE ABOVE INSTRUCTIONS WILL VOID WARRANTY.

SIFTED EARTH OR SAND NEEDED
PER EACH SIZE POOL AS FOLLOWS:

16' x 12'	26 cubic feet
20' x 12'	34 cubic feet
24' x 12'	42 cubic feet
25' x 15'	54 cubic feet
30' x 15'	66 cubic feet
33' x 18'	87 cubic feet
41' x 21'	127 cubic feet

1) SELECTION OF POOL SITE

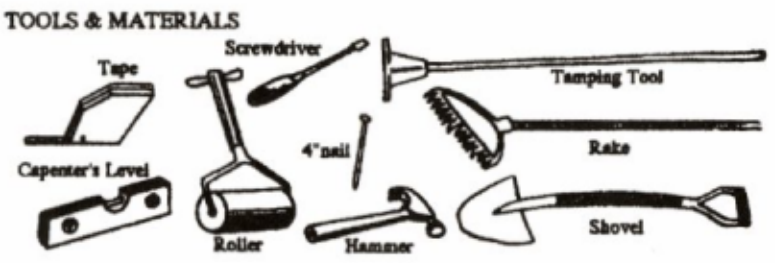
Before starting the installation, the following points are important;

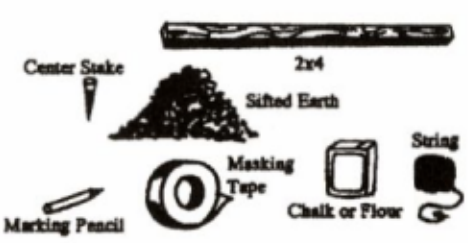
a) The site must be large enough to accommodate the pool with plenty of area around it for pool accessaries, chairs, tables etc.

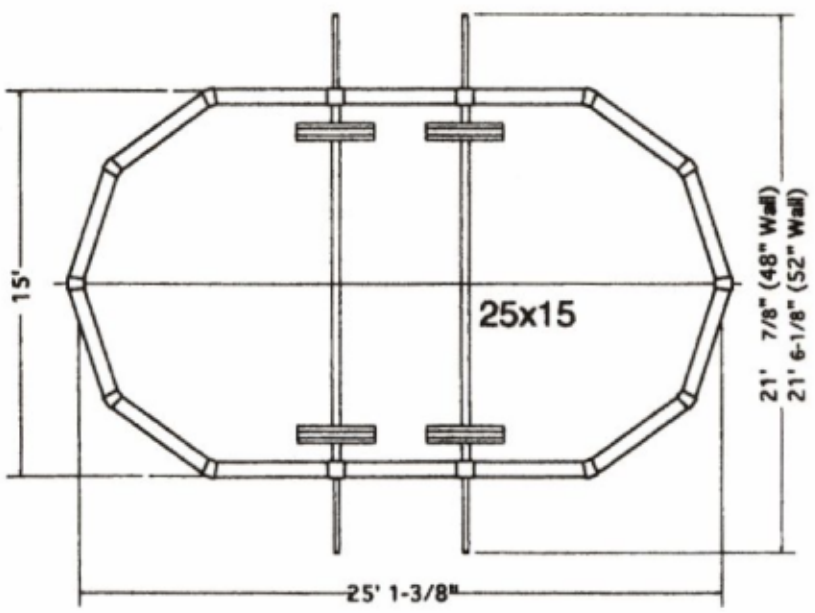
b) Determine where your filtration and skimmer will be located. It must be connected to a grounded 110 volt electrical outlet, with a G.F.I. (Ground Fault Interrupter)

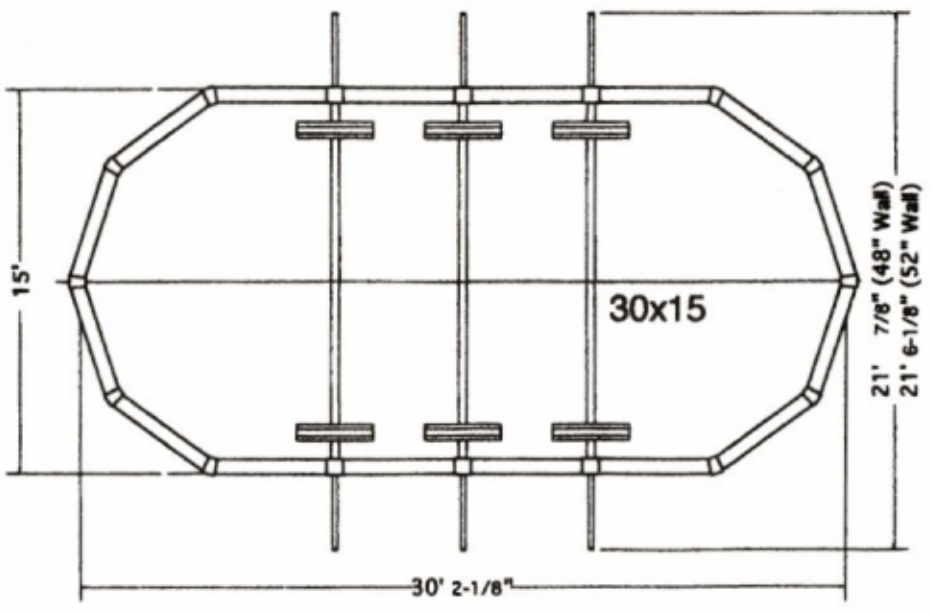
c) The pool must be in reach of your water supply. Although the water should not be drained, but kept clean through filtration and chemicals, there should be drainage facilities near in case of need.

d) Perimeter area of ground must be absolutely level and firm. All grass and sod under entire pool area must be dug out to avoid unpleasant odors from decomposition under the pool due to lack of air. Remove sharp objects, stones, twigs, pebbles, roots, etc. They may damage the liner. If the ground has been treated with chemicals or weed killer allow two weeks before setting up the pool. Do not set up the pool on concrete, asphalt, tar paper, peatmoss, sand, gravel, or where nut grass has been planted.
Poorly prepared ground could allow certain weeds or grass to grow through the liner. Liner is not warranted against this. If ground is uneven in perimeter area, dig out the high spots. Do not build up the low side by padding it with earth. The weight and movement of the water will pack down the fill causing the pool to sink. Inside perimeter of pool (the area inside of the frame and wall) can be leveled with 1" or 2" of sand raked and rolled smooth.







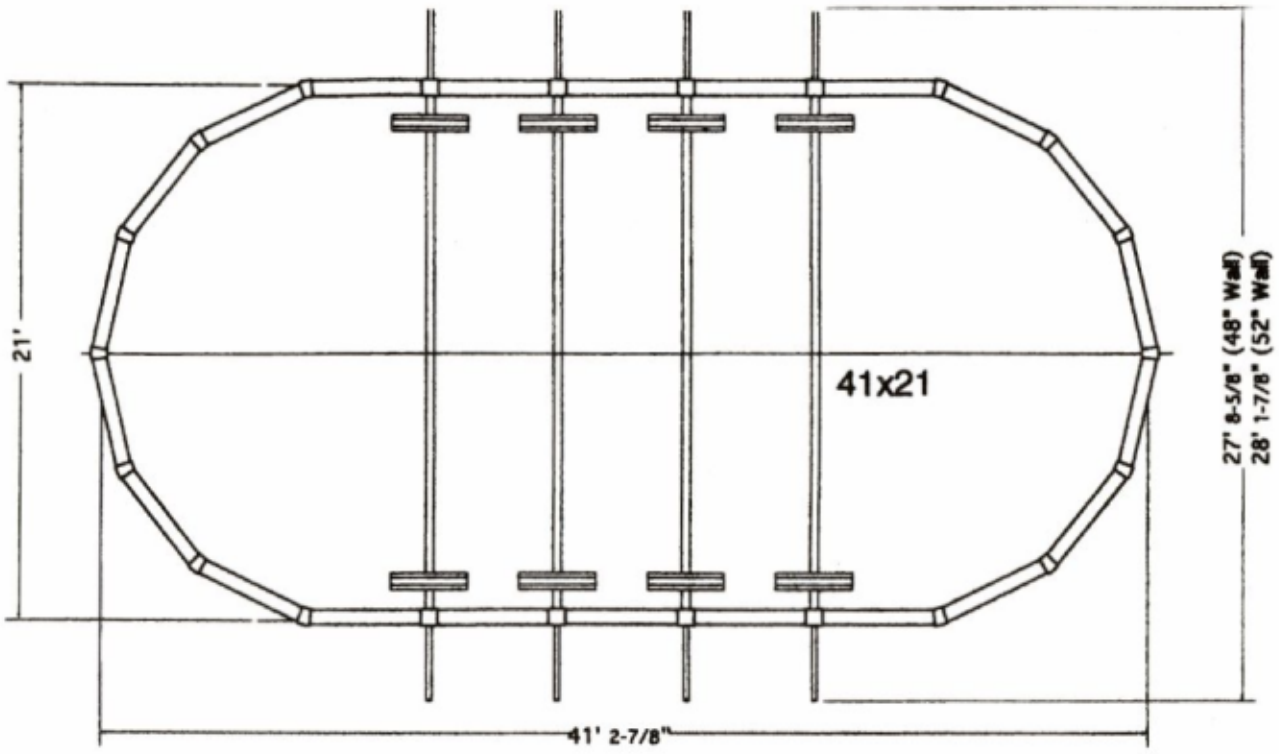


2) GROUND PREPARATION

The preparation of the ground is the most important step in the installation of the pool.

a) Mark off your pool area by driving stakes. Have a helper hold a tape measure or a string and mark off the pool perimeter using flour or chalk. Remove sod inside the pool area to a distance of 1 feet beyond dimensions shown in the plot layout around entire perimeter of pool.

b) Remove all grass from within the entire pool area. It is not enough to just cut the grass. The sod must be removed.



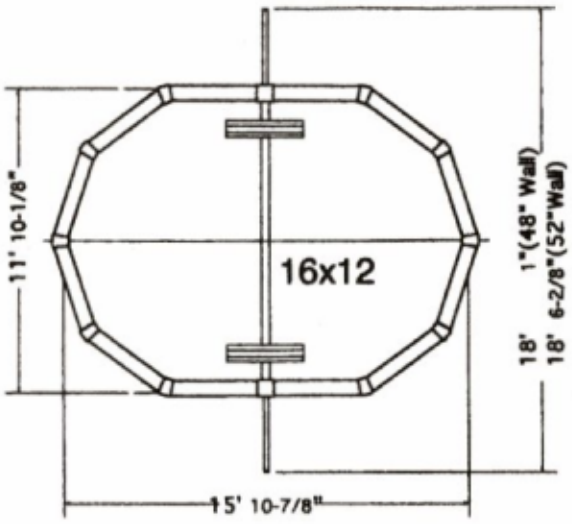
c) Two or three inches of sand is the best for your liner. Using sand eliminates the necessity to level inside of frame area except where exceptionally high or low areas exist.
These areas should either be dug or filled in. This does not mean the perimeter or frame area. That area must be firm and level by digging only.

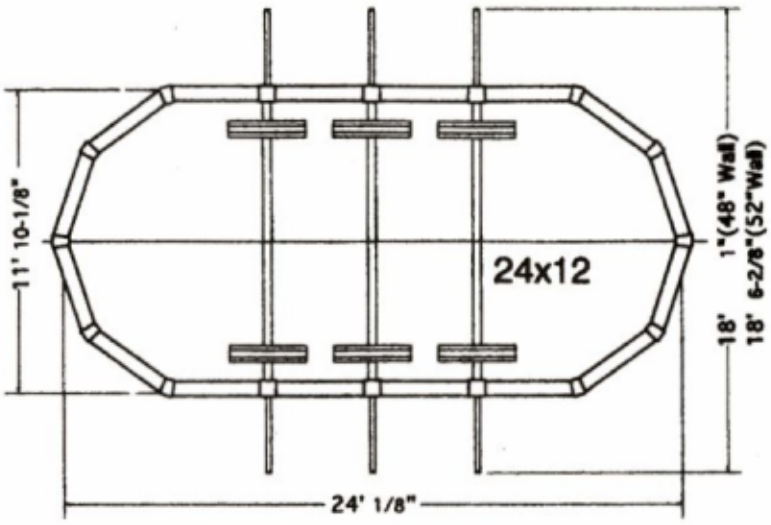
d) Do not fill low spots in the area where pool wall will rest. as setting may cause your pool to become out of level. Making sure pool bottom is flat.This is a must.

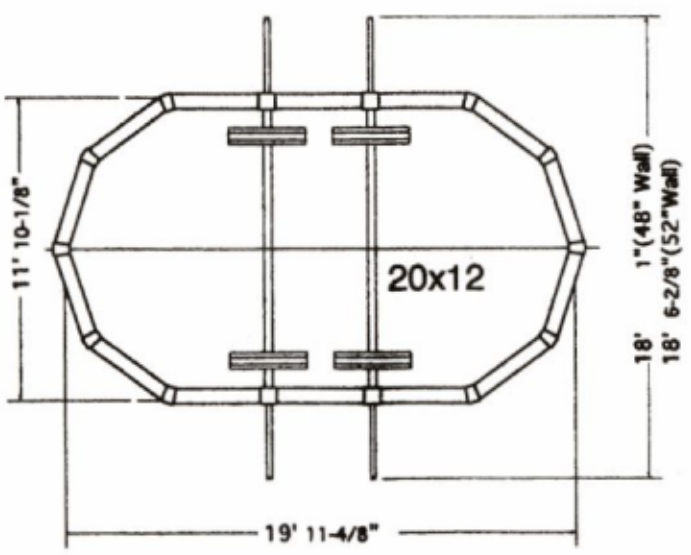
e) If your site is not on firm soil, use 2" patio blocks for the base of the wall Care should be taken to center a patio block under each bottom plate . The top of the patio blocks should be flush with the prepared ground surface.

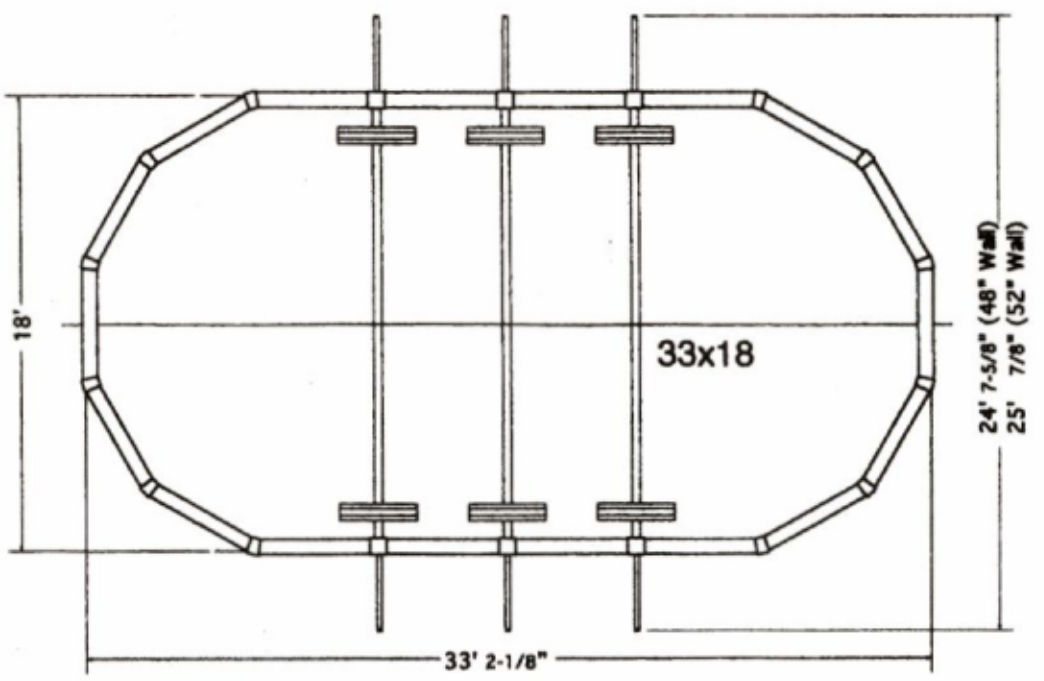
Wall Length

POOL SIZE	Wall Length mm	ft	in.	Top Sheet Q'ty
1612	13,855	45	5 4/8	12
2012	16,364	53	8 2/8	14
2412	18,873	61	11	16
2515	20,625	67	8	14
3015	23,756	77	11 2/8	16
3318	26,586	87	2 6/8	18
4121	32,549	106	9 4/8	22









3) ASSEMBLING SIDE VERTICAL, HORIZONTAL SUPPORT AND BRACE.

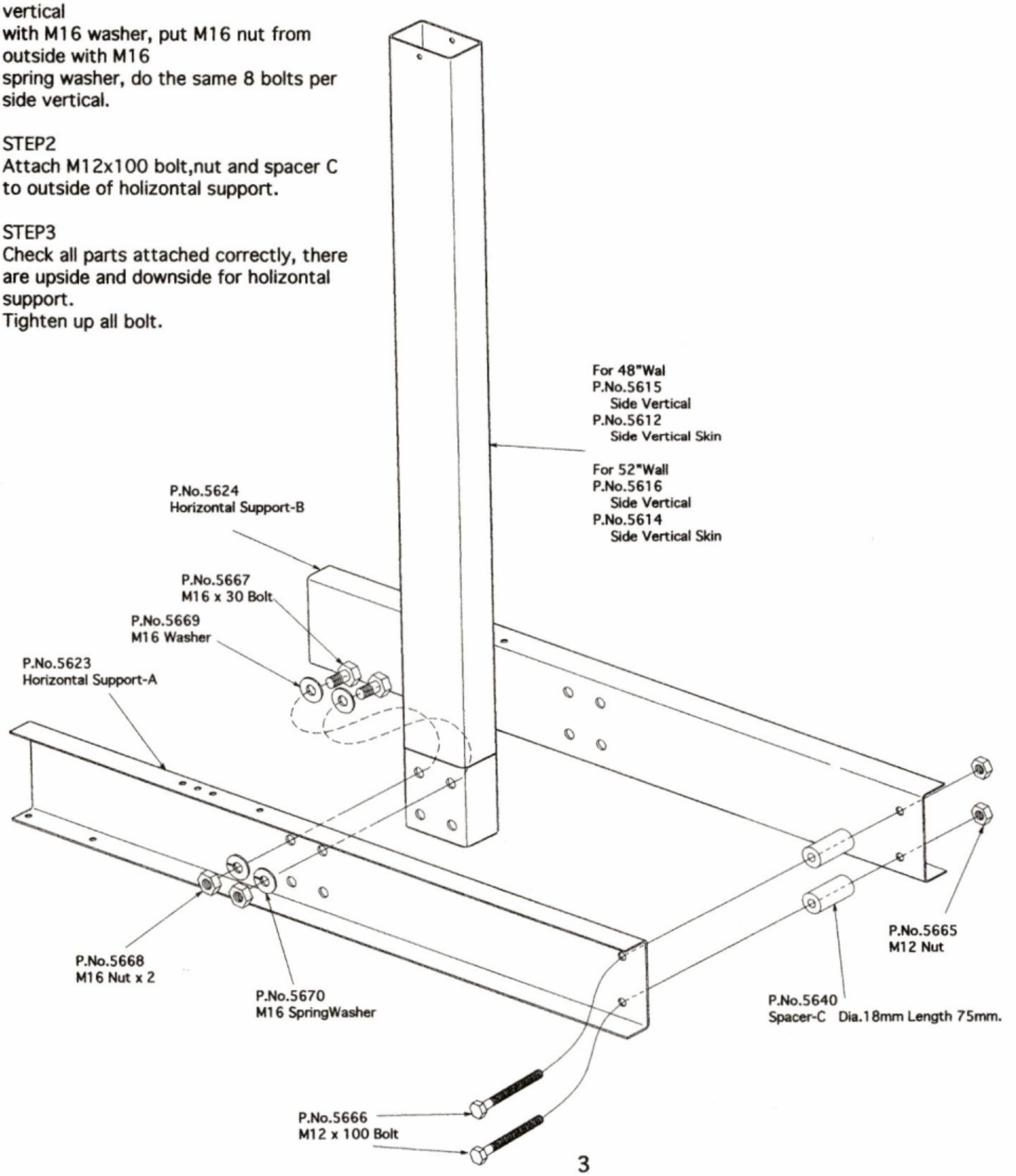
Use #0102PACK Oval frame bolt package.
Use #0105(#0106)PACK Oval frame bolt package.

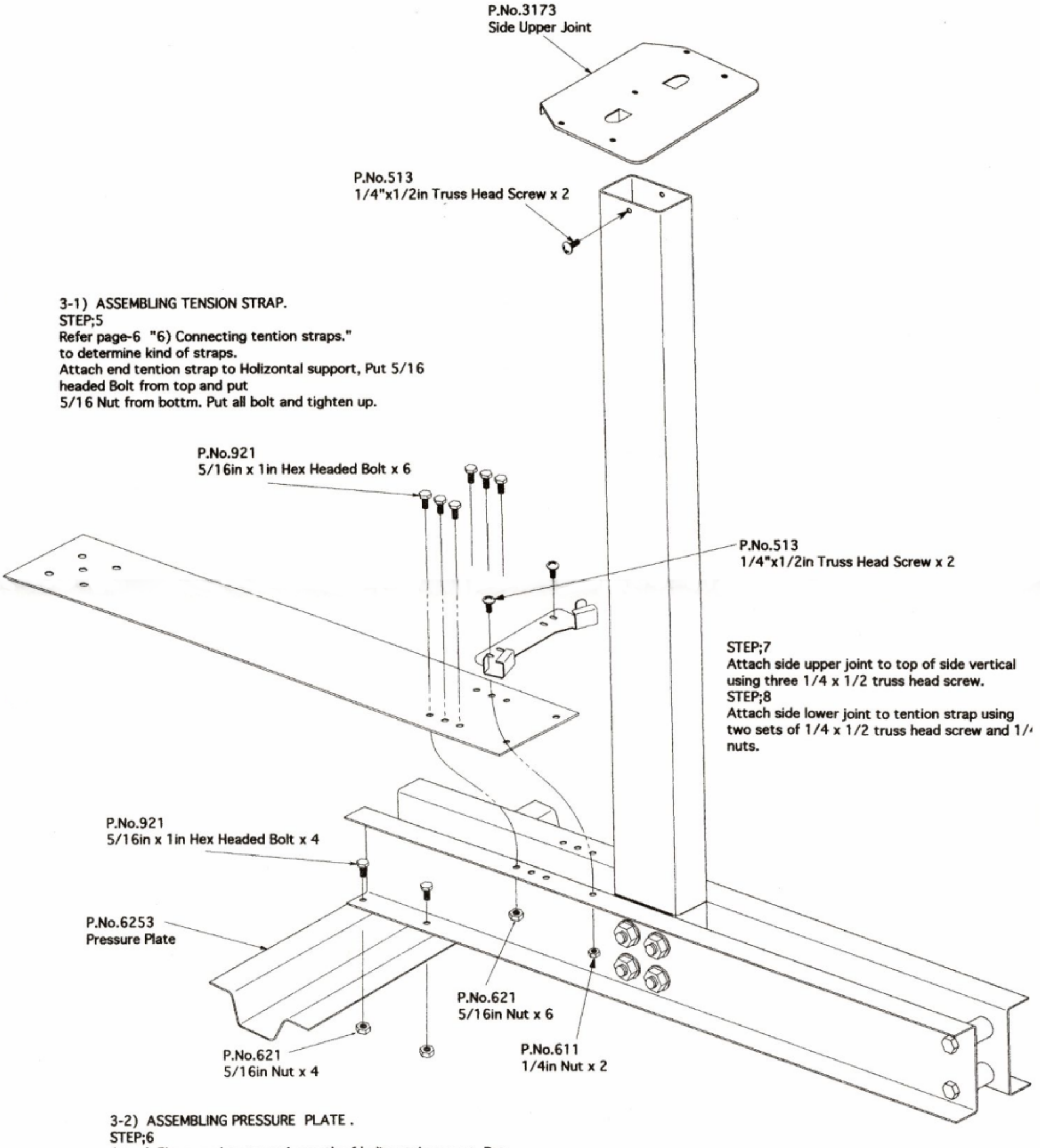
NOTE; Side vertical skin was attached to side vertical at the factory,open end is inside pool, Take off excess tape after fill the water completly.

STEP1.
Insert M16x30bolt from inside of side vertical
with M16 washer, put M16 nut from outside with M16
spring washer, do the same 8 bolts per side vertical.

STEP2
Attach M12x100 bolt,nut and spacer C to outside of holizontal support.

STEP3
Check all parts attached correctly, there are upside and downside for holizontal support.
Tighten up all bolt.





3-1) ASSEMBLING TENSION STRAP.
STEP;5
Refer page-6 "6) Connecting tention straps."
to determine kind of straps.
Attach end tention strap to Holizontal support, Put 5/16 headed Bolt from top and put
5/16 Nut from bottm. Put all bolt and tighten up.

STEP;7
Attach side upper joint to top of side vertical using three 1/4 x 1/2 truss head screw.
STEP;8
Attach side lower joint to tention strap using two sets of 1/4 x 1/2 truss head screw and 1/4 nuts.

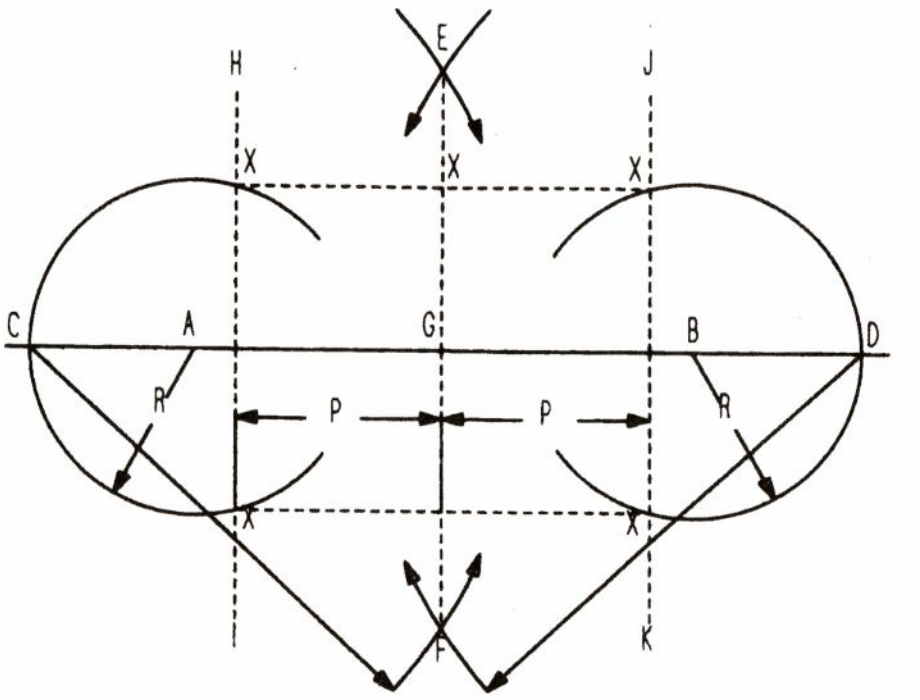
3-2) ASSEMBLING PRESSURE PLATE .
STEP;6
Attach Plresure plate to underneath of holizontal support, Put 5/16 hex headed bolt from top and put 5/16 nut from bottom, then tighten up.

5) DRAWING POOL SHAPE

STEP 1:

Coming up with the precise location of your pool so that your assembled pool is going to be in the right shape is the next step.

Use the stakes A and B already set, drive stakes C and D, both of which should be located about one feet outside of pool. Use string to determine center line of pool, C-A-B-D.
This center line is important to set up your pool correctly; so keep the string taut.
Mark the location of C,A,B,D and G along the center line by following the distances in the chart.
Here A and B are the center of the round portions of pool. G is the center of pool.
Mark E point and F point by drawing circle centered D and C. Then mark E-F line, which is strictly a 90 degree angle to the center line of C-A-B-D.
Draw H-I and J-K line, both of which are parallel to the line E-F and apart from the E-F line by P.



The distance C-A in the list is same with radius R.
As shown the H-I, E-F and J-K lines are for center lines of straps;

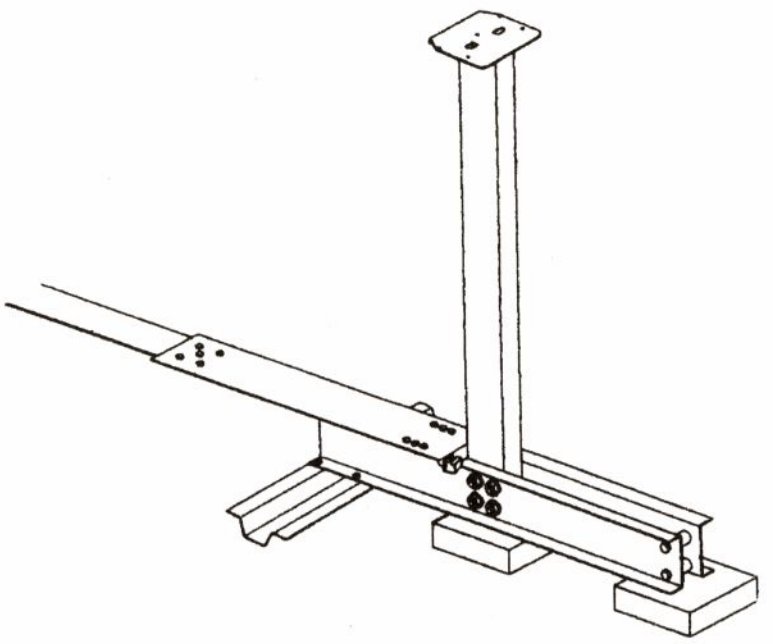
mm.

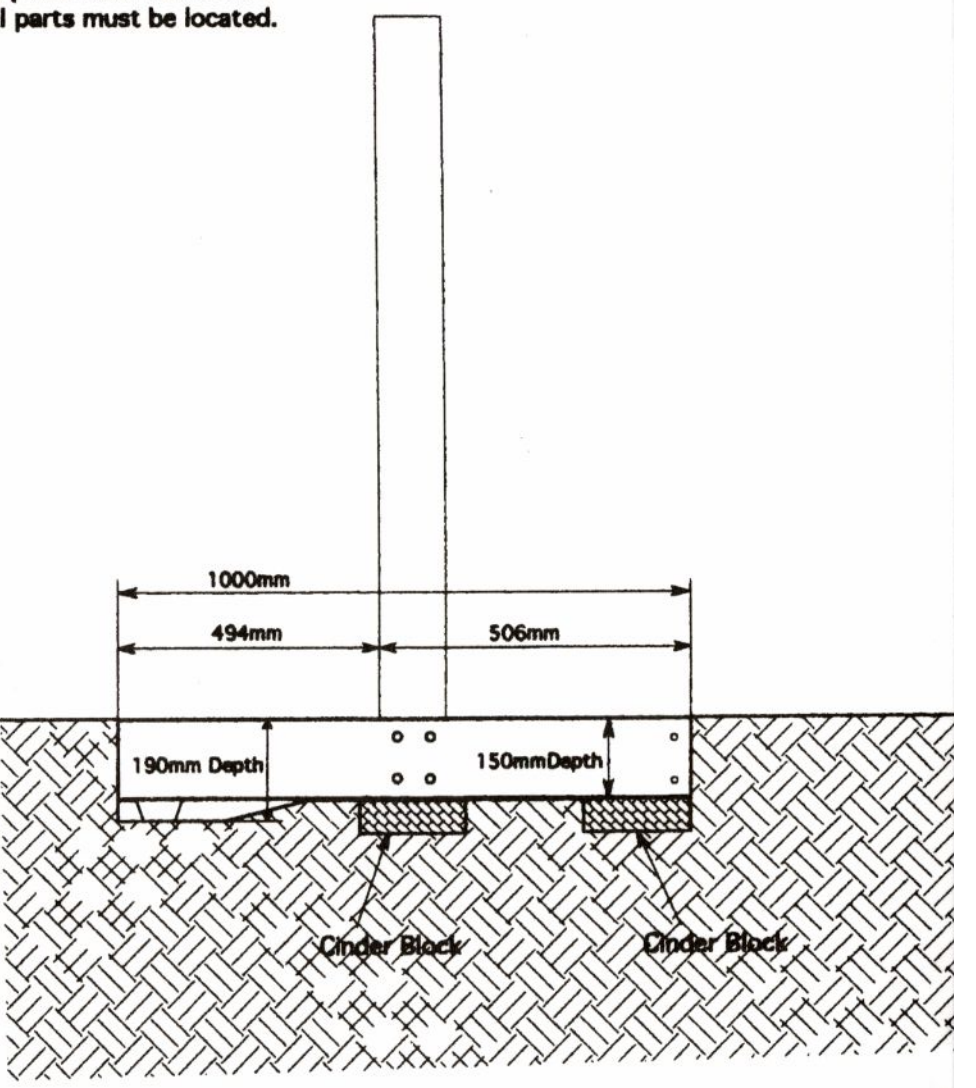
Dimension	16 x 12	20 x 12	24 x 12	25 x 15	30 x 15	33 x 18	41 x 21
R=C to A	1806	1806	1806	2286	2286	2743	3200
A to G、G to B	619	1235	1854	1543	2314	2314	3228
C to G、G to D	2422	3041	3660	3829	4600	5057	6283
C to D	4848	6083	7318	7654	9197	10112	12569
P	606	1235	1235	771	1543	1543	2314

20'x12'x48" H-I and J-K lines are the lines on which the assembled oval parts must be located.
24'x12'x48" H-I, E-F and J-K lines are the lines on which the assembled oval parts must be located.
25'x15'x48" H-I and J-K lines are the lines on which the assembled oval parts must be located.
30'x15'x48" H-I, E-F and J-K lines are the lines on which the assembled oval parts must be located.
33'X18'X48" H-I, E-F and J-K lines are the lines on which the assembled oval parts must be located.

Digging holes;
Digging holes for assembled oval parts.
Dig holes for each assembled oval parts as shown drawing.
Do not fill back hole at this point.
Refer 7) Positioning assembled oval parts.

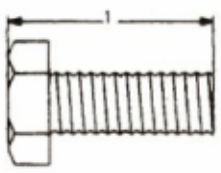
Use building block to put into ground to hold assembled oval parts.
presure to the blocks is very big, Do not use wood to adjust height.
Do not fill back to adjust height. just stamp durt well to adjust height.





6) CONNECTING TENSION STRAPS

Use #0106.PACK Tension Strap Bolt Package
Use #0105.PACK Tension Strap Bolt Package



P.No.921
5/16 x 1in Hex Heded Bolt

P.No.621
5/16in Nut

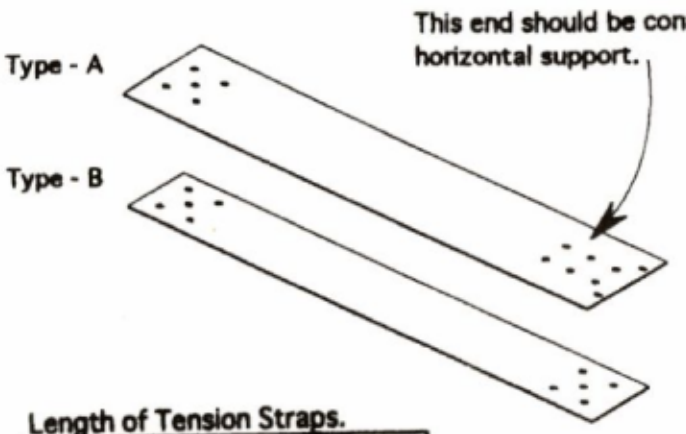
Connect type(B) strap(s) to already assembled type(A) straps.
using five sets of 5/16 hex headed bolt and 5/16 nut.

A type; 7526 . Those should be used for the end.
B type; (7254), (7243) or (7263). Those should be used for the middle.

Combination of Strap Set.

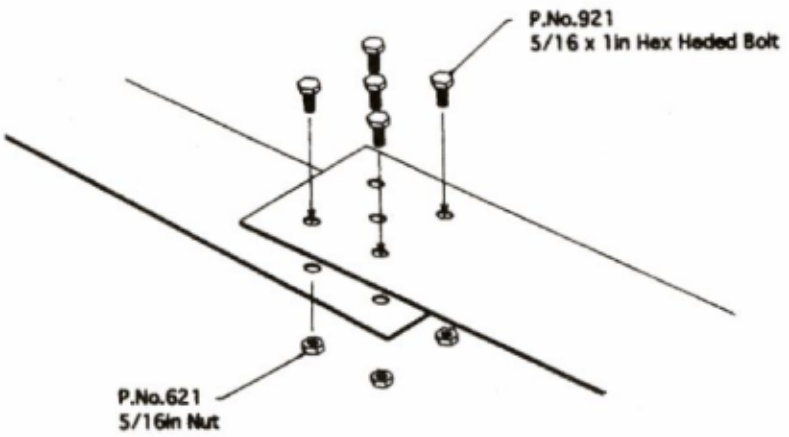
	Quantity per set.	Number of sets per pool.
12' Base Oval Pools	~~7223~~ 7526 - 2pieces 7254 - 2pieces	16x12 - 1straps. 20x12 - 2straps. 24x12 - 3straps
15' Base Oval Pools	~~7223~~ 7526 - 2pieces 7244 - 2pieces	25x15 - 2straps. 30x15 - 3straps.
18' Base Oval Pools	~~7223~~ 7526 - 2pieces 7264 - 2pieces	33x18 - 3straps.
21' Base Oval Pools	~~7223~~ 7526 - 2pieces 7285 - 3pieces	41x21 - 4starps.

Note:
All Bolts to be inserted from the top side, Nuts to be inserted from underneath Tension straps.



Length of Tension Straps.

Parts No.	Type	Length(in)
7526	A	55 1/8
7254	B	32 7/8
7244	B	36 5/8
7264	B	55 2/8
7285	B	50 5/8

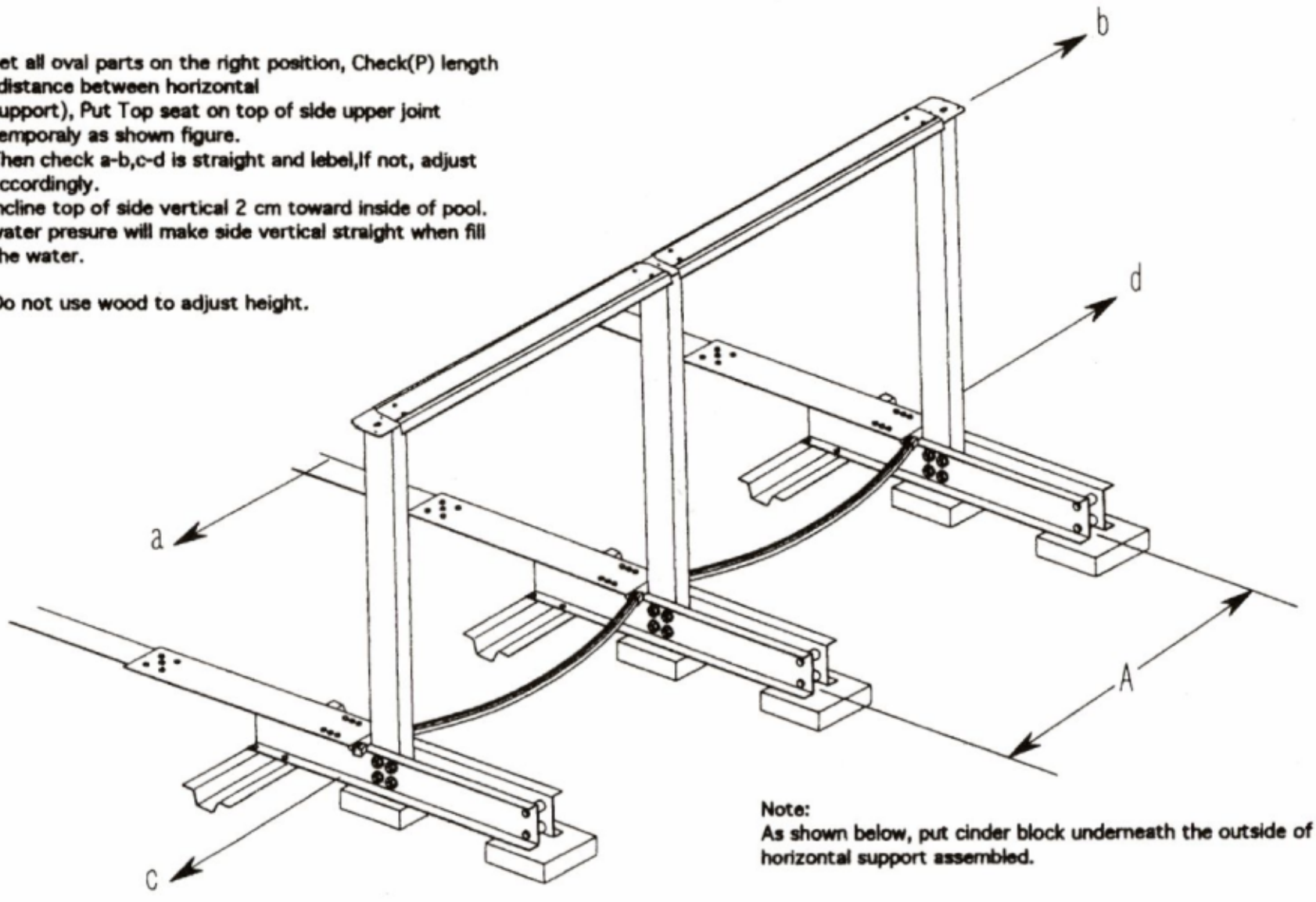


Top seat temporally placed should be removed before proceeding to next step.

7) POSITIONING ASSEMBLED OVAL PARTS.

Set all oval parts on the right position, Check(P) length (distance between horizontal
support), Put Top seat on top of side upper joint temporaly as shown figure.
Then check a-b,c-d is straight and lebel,If not, adjust accordingly.
Incline top of side vertical 2 cm toward inside of pool. water presure will make side vertical straight when fill the water.

Do not use wood to adjust height.

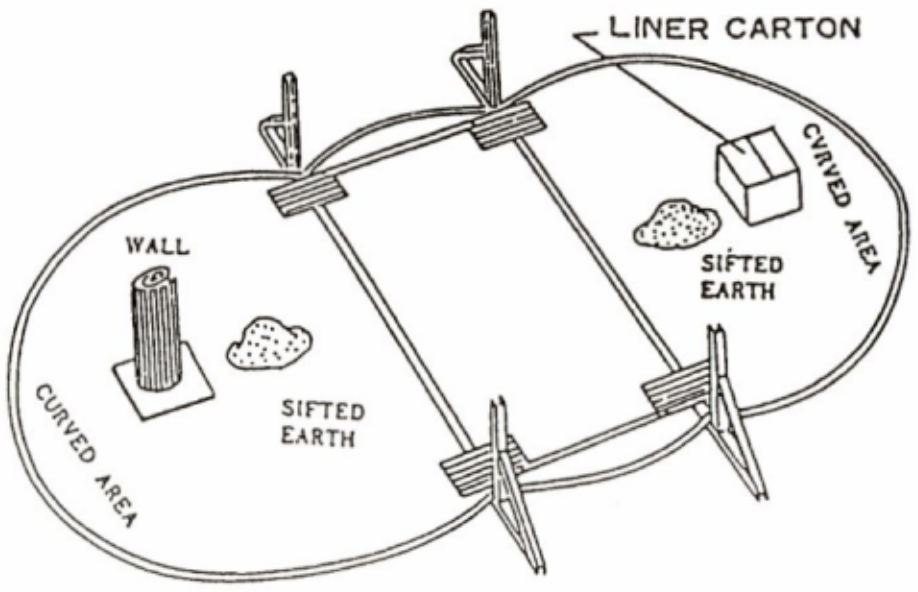


Note:
As shown below, put cinder block underneath the outside of horizontal support assembled.

8) ASSEMBLING BOTTOM RAIL

STEP 1:Before proceeding, remove the steel wall from carton and stand on a 3'x3' board inside pool area as shown at right. Put the liner, (leaving it in the carton) inside pool area.

STEP 2:Bottom rails between the horizontal supports are set up by inserting each end of bottom rail into side lower joint,Insert the bottom rails around the entire perimeter using lower joints on the circular portion of the pool.Leave one section open that will be nearest to where you will locate your filter.
Before proceeding to the next step, place a large amount to sifted earth in the middle of the circle. (see chart for the amount on the first page.)
Sifted earth should not contain any pebbles.
Place a patio block under each lower joint around curved area.Make sure top of patio block is flush with ground surface and top of horizontal support.



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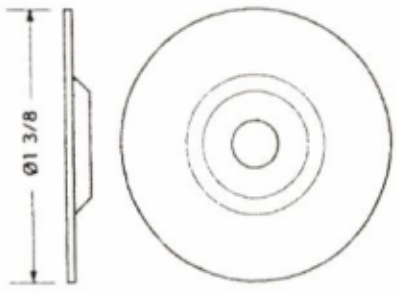
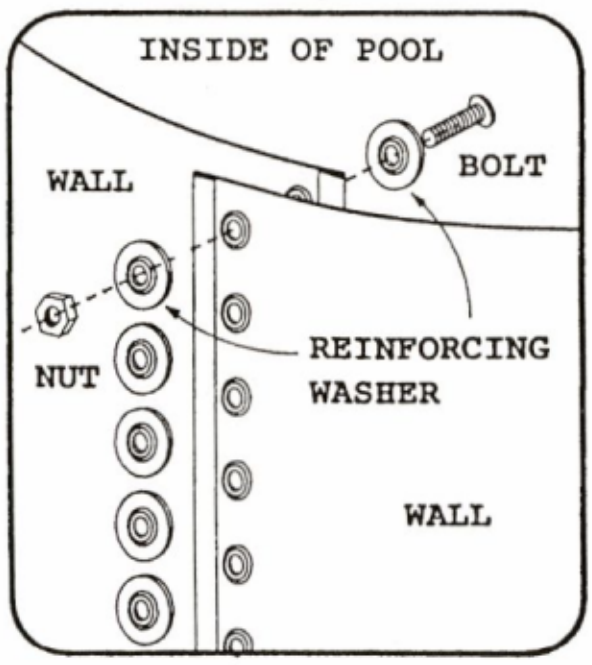
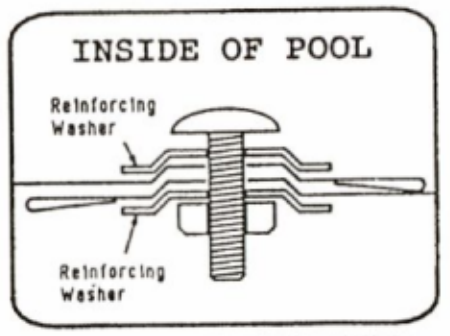
9) INSTALLING WALL

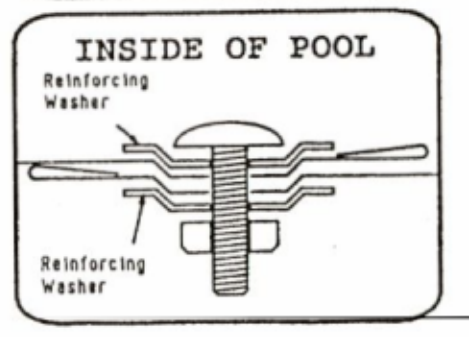
● Use Wall Joint Bolt Package packed in a Wall Carton.



P.N.-0411
1/4in Reinforcing Washer





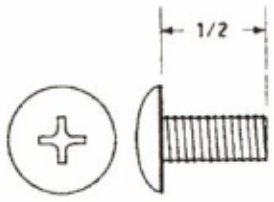


Due to the weight of wall,some bending will occur in the top and bottom corrugation.because the wall is built to flex. Simply bend those sections back before inserting wall in top or bottom rail.

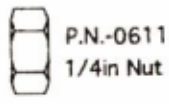
Step 1:It is practical if two people work together; one inside and one outside of the pool.

Step 2:Place coiled wall near bottom rail one section open.

Note:There is an up and down side on steel wall. Locate the skimmer cutouts which are near the outside end of the wall. These cutouts must be at the TOP even if you will not be using these cutouts .



P.N.-0513
1/4 x 1/2in Truss Head Screw



P.N.-0611
1/4in Nut

STEP 3: Bring the wall close to the bottom rail.
Make sure there is nothing in the bottom rail before inserting the wall. If there is earth or something is in the bottom rail,take out it accordingly.
Begin to insert end of wall into bottom rail. One person unwinding wall (wall should be on a plywood base for ease of rotating) while the other person is feeding wall into slot of bottom rail around entire pool.
As you unwind the wall and insert it into the assembled bottom rails, temporarily place top rail sections on top of the wall. This will help to prevent the wall form bending or falling over.
Should the wall be either too short or too long,Adjust bottom rails,The circumference of bottom rails can be adjusted slightly by equally tapping outward or inward at the each lower joint until the wall ends meet.

Step 4:Bring the two open ends of the wall together as shown above.
This is one of the most important steps in assembling the pool. Pay close attention to the following points.

DO NOT FASTEN THE WALL WITHOUT USING THE REINFORCING WASHERS ! FAILURE TO USE REINFORCING WASHERS AS INSTRUCTED WILL CAUSE WALL TO SPLIT WHEN POOL IS FILLED. THIS CAN CAUSE SERIOUS PROPERTY DAMAGE AND/OR BODILY INJURY.

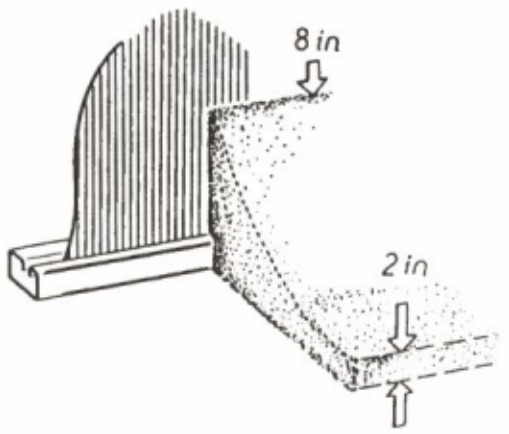
INSERT THE SCREWS FROM INSIDE OF WALL.
NUT MUST BE FASTENED FROM OUTSIDE OF WALL.

* Reinforcing Washers must be on INSIDE and OUTSIDE of wall.
* Insert the screws from INSIDE of the wall.
* Insert and fasten screws from hole to hole down to the bottom of the wall.Do not fasten tightly before insert all screws.
* Fasten all screws tightly.
* Do not leave any open holes.
* Cover all the screw heads with strip of fabric tape.
* Check the level of the top of the wall,if more than 2" off level ,Rework the ground to achieve levelness.

10) **BUILD AN EARTH MOUND(cove)**

Build a mound 8" high and extending 8 to 10" on the ground around the inside of the pool wall. Pack the earth gently but firmly.

IMPORTANT: The earth mound must be built right. you must rebuild the earth mound each time you set up the pool. Water pressure can force the liner out under the bottom rail. If this is not done.This could cause damage to the liner and void warranty. The earth mound will prevent this from happening.



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11) **THROUGH THE WALL SKIMMER**

Step 1: For anti-rusting, All edges of cut out have to be coveredby vinyl tape or rusting paint.
Begin the installation of the through the wall skimmer. Follow separate skimmer installations.

At one point during the installation of the skimmer, you have to install the liner. The skimmer installation will tell you when. Complete the installation of the liner as described next. Then finish the skimmer installation.

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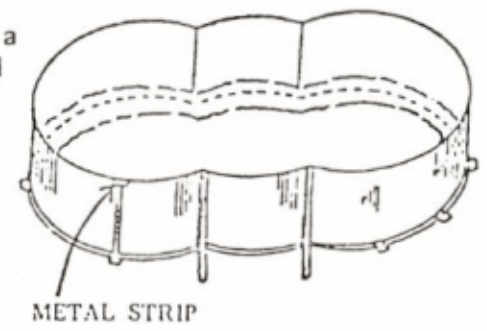
12) **LINER INSTALLATION**

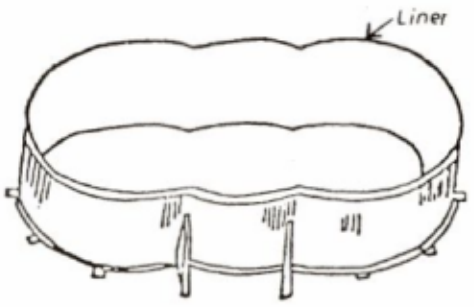
CAUTION:Remove your shoes. The liner should never be forcefully pulled or dragged, especially when it holds water, even only 1/2". When you enter the pool during installation, use a ladder other than a pool ladder.
Make sure the legs rest on a strong flat board

Step 1:Open the liner carton carefully by removing the tape. (Do not cut open carton.)

Step 2:Unfold the liner inside the metal wall. Carefully spread it out on the ground. The seam around the bottom of the liner should be well up the earth mound. Do this evenly all around pool.

Step 3:Remove top rail temporarily placed,Place the metal strip over the wall closure.
Lift the side of the liner over the top of the wall. Form a collar approximately 3" down the outside of the wall and temporarily tape it, to the outside of the wall using masking tape at intervals of 3'.





Step 4:Take the plastic edging and clip it over the liner and the top of the wall. The ends of each section of edging should touch each other. The edging forms a full circle all around. Cut off excess plastic edging

If the liner does not fit evenly around the pool. Remove the masking tape gently from the collar of the liner and wall. Smooth out all wrinkles on the bottom of the liner. There may be extra material around the side. Spread it evenly all around the side of the pool. There may be extra material in height.

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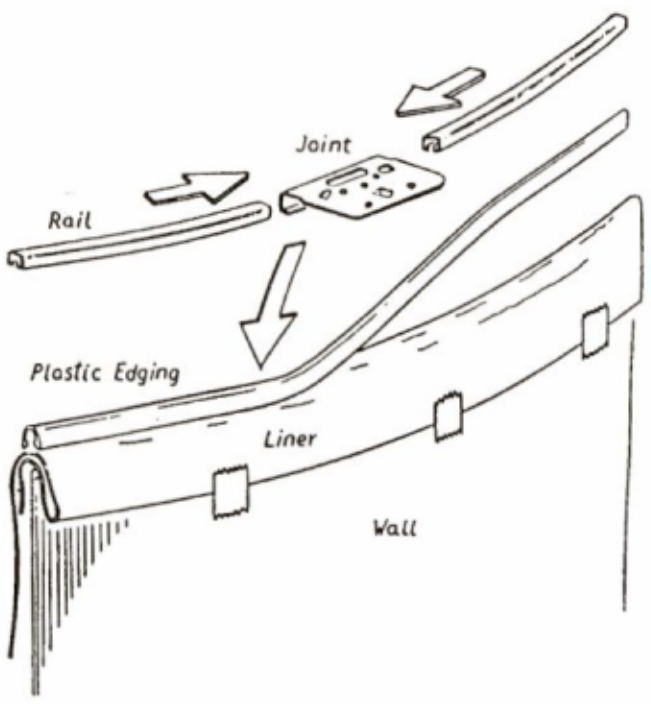
13) **INSTALL THE TOP RAIL,UPPER JOINT**

Lay out these parts on the ground alternating upper joints and rails at the same position with the lower joints and bottom rails assembled before.Insert the top rail into upper joint,Clip a rail over the plastic edging and top of the wall as shown at right.. Clip all rails and upper joints over the wall in this way until the entire top rail is formed.

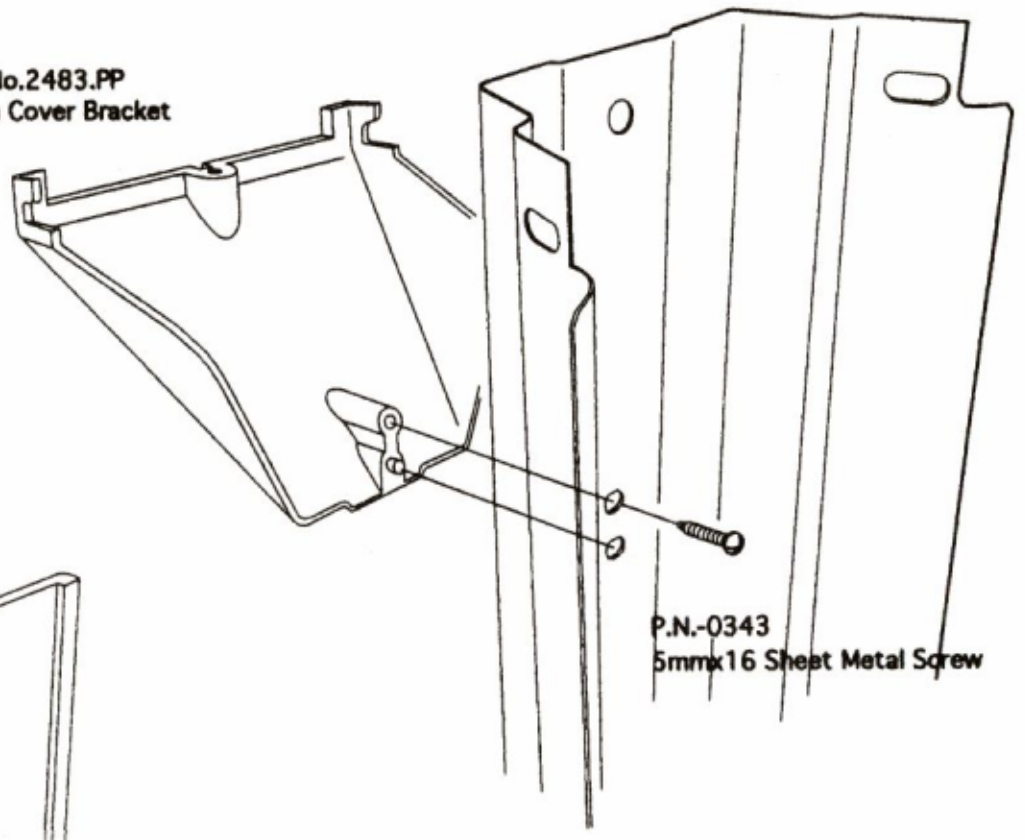
NOTE: Be sure upper joint is directly above lower joint. Check the seam at the bottom and side wall of the liner. It must rest well up the earth mound evenly.



14) PRE-ASSEMBLING VERTICALS

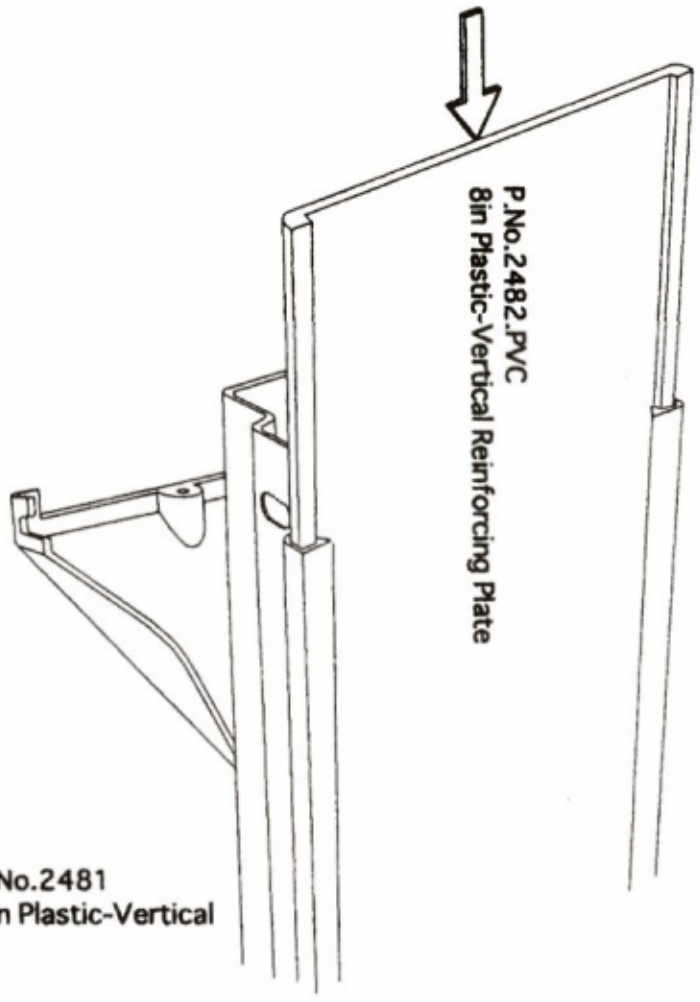
P.N.-0343
5mmx16 Sheet Metal Screw

P.No.2483.PP
8in Cover Bracket

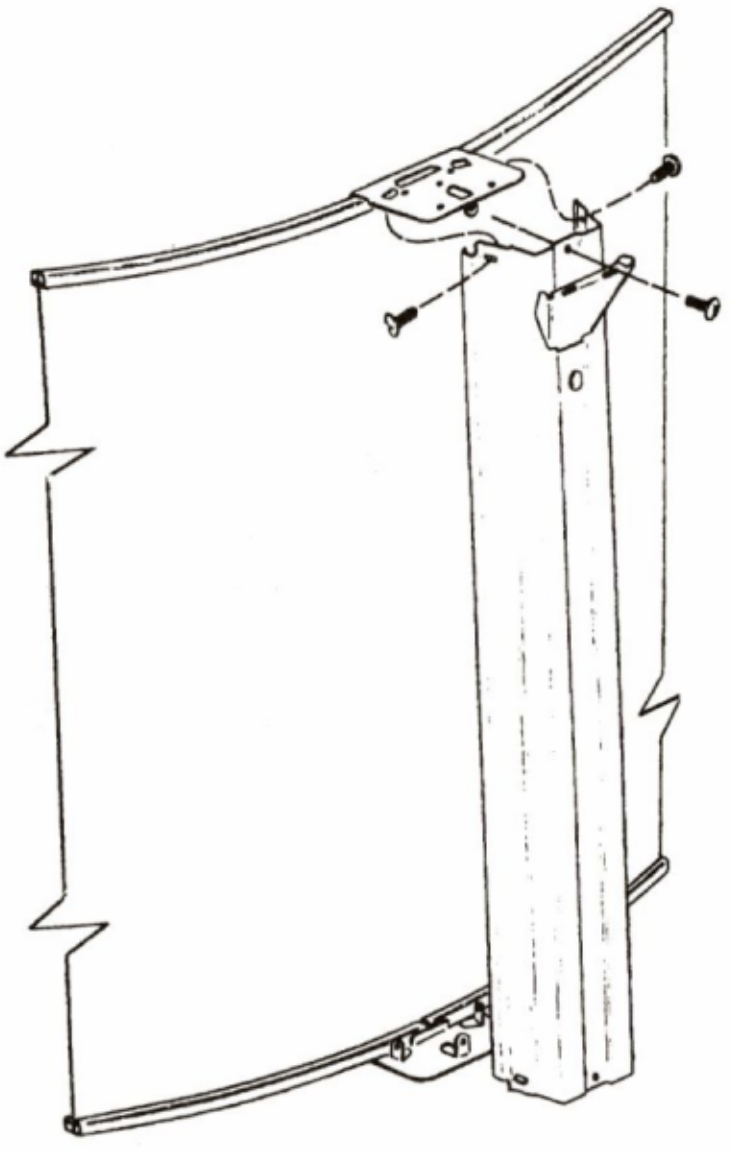


P.N.-0343
5mmx16 Sheet Metal Screw

Resin verticals.
Insert reinforcing plate before assembling verticals to the pool.



P.No.2481
8in Plastic-Vertical



15) ASSEMBLING VERTICALS

Starting at the lower joint of the wall closure,
Secure the bottom of the vertical to the prongs of the lower joint with 1/4" x 1/2" truss head screw. Do the same with upper joint. Do not tighten until all screws for top and bottom of verticals are in place. Continue installing the verticals in this manner all around the pool.
Tighten all screws after all screws are attached.

17) INSTALLING TOP SEATS

Place each of the top seats over the upper joints and secure with 1/4"x1/2"Truss head screws.

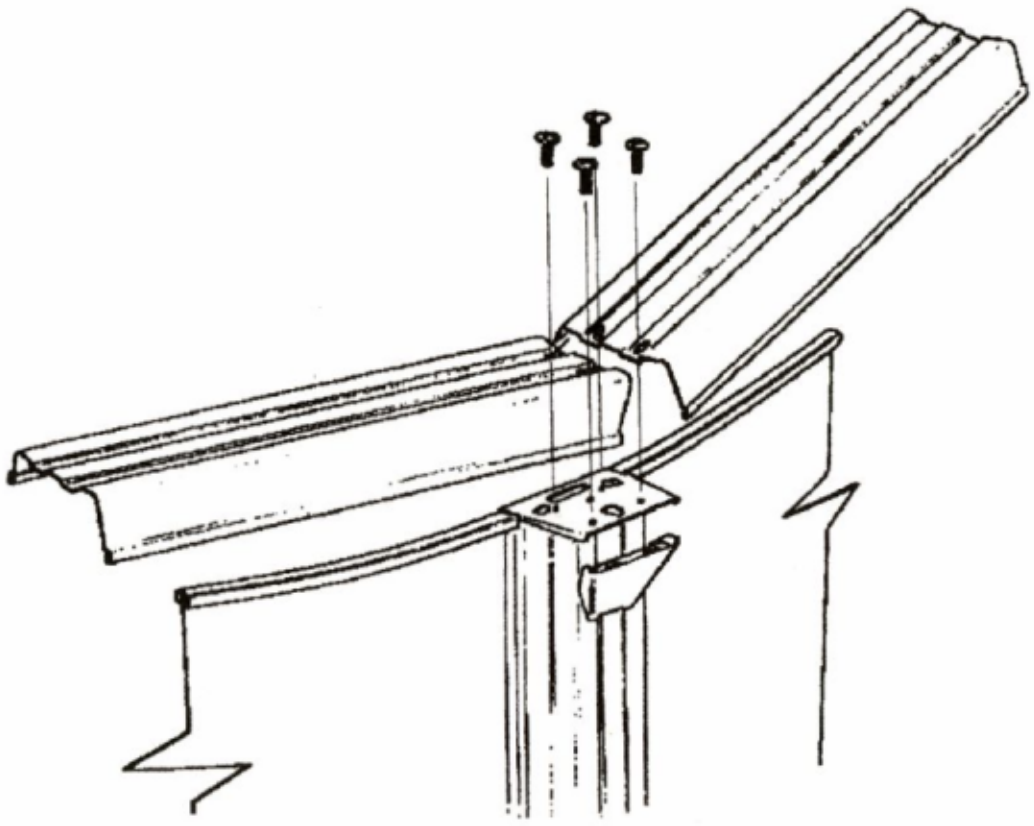
Note: There is a front and back side of the top seats. the holes do not line up perfectly, reverse the t seats so that you do not have to force the hole line up perfectly.

Install all of the seats in this way around entire pool. Seat sections are installed between the verticals.

Each end of the seat section rests on an upper joint and is attach to it. It may be necessary to move the complete verticals slightly to left or right to accommodate the seat.

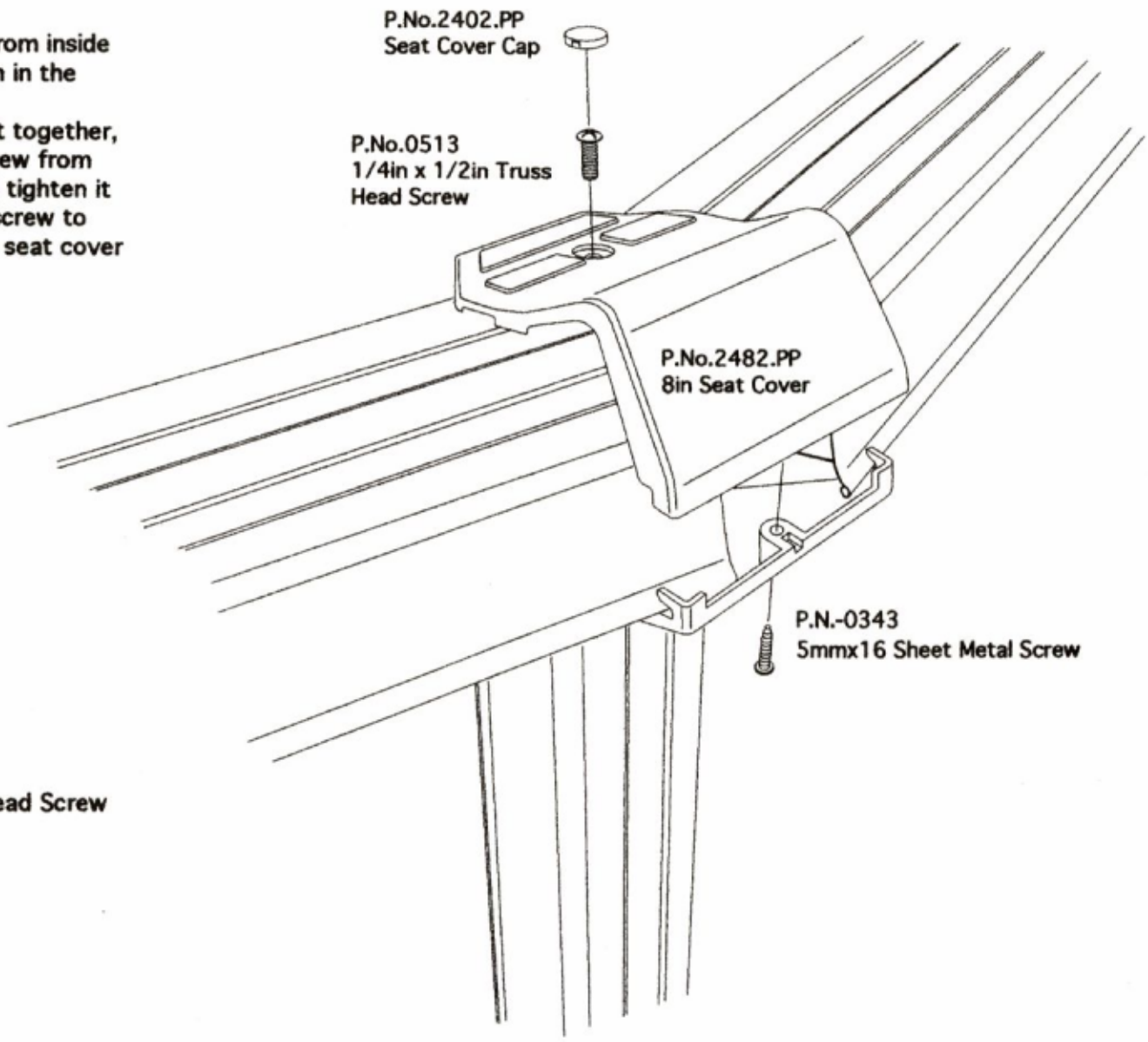
Do this carefully so as not to disturb the earth mound. Check all screws to be sure they are tight.

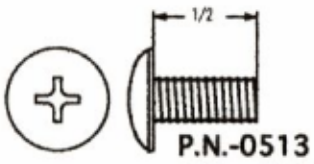
Note: Do not tighten screws until all screws are attac TIGHTEN after all screws are attached.



18) INSTALLING SEAT COVERS

Attach seat cover by placing it from inside of pool in right position as shown in the figure.
put seat cover and cover bracket together, Insert 5mm x 16 sheet metal screw from cover bracket to seat cover, and tighten it up. put 1/4" x 1/2" truss head screw to seat cover and tighten it up. put seat cover cap on top of cover.





P.N.-0513
1/4 x 1/2in Truss Head Screw

P.N.-0343
5mmx16 Sheet Metal Screw

19) FILLING THE POOL

The hard work is all behind.
Now the fun begins.

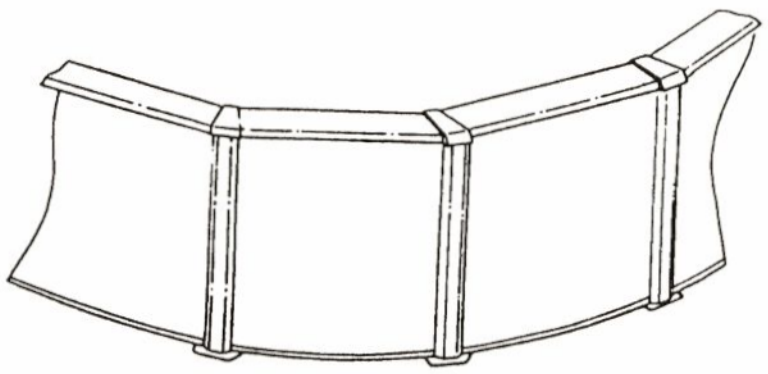
When pool is completely assembled and ready for water, run water into the pool. Wrinkles in pool liner should be smoothed out as water is added for easier maintenance.

IMPORTANT: STOP FILLING POOL AT 1 FOOT DEPTH

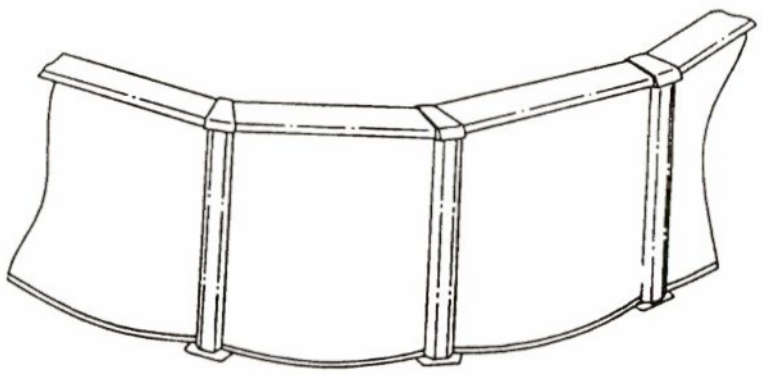
1) INSPECT BOTTOM RAILS-make sure they are not scalloped, see detail at right. If rails scallop, pull outward at the bottom of the verticals to allow wall and rails to assume natural shape. By using a string and small weight, check each vertical.To see that they stand straight.
Be sure each vertical stands perfectly straight.

2) Measure all around the pool, from the TOP RAIL down to WATER LEVEL. This level SHOULD NOT VARY MORE THEN ONE INCH. An unleveled condition will cause overstress of the pool wall and frame. Remove excess soil as required to establish a level frame and bottom rail condition.
See " ASSEMBLY OF BOTTOM RAILS "
3) Set as many hoses as you want to help speed up filling time. The pool holds a considerable amount of water.
4) To keep the water clean and protect your liner from being damaged it is best to cover hose end(s) with several layers of rags.
5) When desired water level is reached, turn on your filter. (Follow separate instructions provided with your filter.)

CAUTION: Do not attempt to straighten liner after you begin to fill with water. Severe damage could be caused and You will void warranty.



CORRECT



WRONG

20) HELPFUL INFORMATION

1. Proper filtering and chemical treatments should not make it necessary to change the pool water.
   Your pool dealer will advise you of the proper procedure.
   To estimate the amount of chemicals needed here is the approximate water content of the pool based on full capacity:

16x12x48	4660 gallons	25x15x48	9600 gallons
20x12x48	6100 gallons	30x15x48	12000 gallons
24x12x48	7500 gallons	33x18x48	16000 gallons
		41x21x48	23000 gallons
		25x15x52	10400 gallons
		30x15x52	13000 gallons
		33x18x52	17300 gallons
		41x21x52	24900 gallons

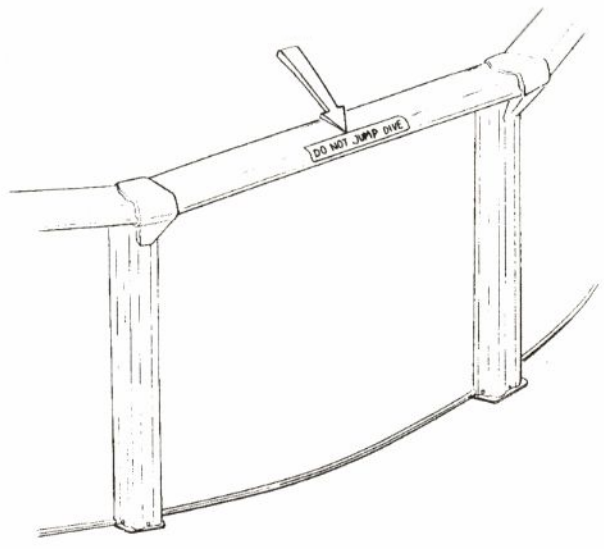
2. To help keep the pool clean and child proof, a pool cover should be on the pool whenever it is not in use. This also reduces loss of water and chemicals.
   To keep the pool in working condition check the following operation.

a) Leaks in skimmer and filter connections must be stopped. A constant drip of chlorinated water on metal will corrode the metal.
b) Signs of corrosion must be immediately repaired. Sand off the rust. Paint with rust resistant paint.
c) The pool should be left up and filled year round properly winterized and covered with a good cover. The water level must be lowered to about 6" below the lowest skimmer opening if your area is subjected to be below freezing temperature. <u>All pool leaks must be repaired before winter.</u>
d) <u>Do not empty your pool in spring.</u> Filtration and chlorination will remove all impurities. Leaves and other matter should be skimmed or vacuumed out of the pool.

21) SAFETY RULES

1. Read your instructions and safety rules carefully. If you do not follow the safety rules someone could be injured or damage could occur.
2. Plan carefully where you are going to put your pool. It must be close to a water source for filling. Also think about draining your pool.
3. Never let anyone swim alone. Children must be carefully watched. For added safety, install a convex type mirror above pool to give full view of interior.
   Available at most mirror dealers.
4. Do not let anyone rough-house in or around your pool. The pool area and decks can be slippery. Someone could be badly injured. You can prevent this type problem by enforcing the safety rules.
5. Always keep the water clean and sanitary. Dirty water can be dangerous. Use your filter system. Follow instructions included with your filter. Also use water purifying chemicals as needed.
6. **DO NOT DIVE OR JUMP INTO YOUR POOL. THE POOL IS NOT DESIGNED FOR DIVING OR JUMPING !**
7. Remove ladders when there is no adult to watch the pool. Remove anything else that can be used get into the pool. Use a cover if the pool is not in use for a long period of time.

SAFETY DECALS CAN BE AFFIXED TO A CLEAN,DRY,SMOOTH SURFACE SUCH AS THE VINYL LINER,TOP SEAT THAT HAS SMOOTH FINISH. THEY MUST BE PLACED THAT THEY ARE EASILY SEEN.



Jumping and diving into a ASAHI CHEMICAL's Pool is *STRICTLY FORBIDDEN.*

It is your responsibility as the owner of the pool to do the following:

- Do not locate pool near objects that would entice diving i.e. garages, tree, porches, etc.
- Do not let anyone use your pool unless they are fully aware of the DO NOT DIVE OR JUMP notice.
- Do not promote horse play or other activities that would cause injuries.
- Do not allow people to sit or walk on the top seat of the pool.

IT IS YOUR RESPONSIBILITY AS A POOL OWNER TO INSURE THE SAFETY OF WHOMEVER USES THE POOL

NOT THE MANUFACTURER.

READ ALL INSTRUCTIONS CAREFULLY BEFORE ASSEMBLING YOUR POOL.

Read through all instructions completely and familiarize yourself with all pool parts and accessories before pool assembly. Damage may be done if all instructions are not carefully followed, and in such cases, will void manufacturer's warranty. When assembling pool, read through what you must do for each step, then proceed.

WARNING

THIS POOL IS DESIGNED FOR SWIMMING ONLY. IT IS NOT INTENDED FOR DIVING OR JUMPING.

FOR A MAXIMUM OF SWIMMING FUN, BE SURE TO FOLLOW ALL SAFETY RULES WHEN USING ANY SWIMMING POOL.

Printed in JAPAN. Dec. 1995.

A-BL CARTON

Parts No.	Discription	16x12x52	20x12x52	24x12x52	25x15x52	30x15x52	33x18x52
5623	Horizontal Support-A	2	4	6	4	6	6
5624	Horizontal Support-B	2	4	6	4	6	6
6253	Pressure Plate for BRACE LESS POOL	2	4	6	4	6	6
0108.PACK	BRACE LESS Oval Frame Bolt Package	1	2	3	2	3	3
0105.PACK	Tension Strap Bolt Package	1	2	3			
0106.PACK	Tension Strap Bolt Package				2	3	3
	BRACE LESS OVAL POOLS Instruction	1	1	1	1	1	1

Contents of each Bolt Package.

BRACE LESS Oval Frame Bolt Package 0108.PACK		
5667	M16 x L30 Bolt	16
5668	M16 Nut	16
5669	M16 Washer	16
5670	M16 Spring Washer	16
5666	M12 x 100 Bolt	4
5665	M12 Nut	4
5640	Spacer-C	4
513	1/4in x 1/2in Truss Head Screw	4
611	1/4in Nut	4
621	5/16in Nut	8
921	5/16in x 1in Hex Headed Bolt	8
Tension Strap Bolt Package 0105.PACK		
621	5/16in Nut	22
921	5/16in x 1in Hex Headed Bolt	22
Tension Strap Bolt Package 0106.PACK		
621	5/16in Nut	27
921	5/16in x 1in Hex Headed Bolt	27

B-BL CARTON

5616	Side Vertical for 52" Wall	2	4	6	4	6	6
5614	Side Vertical Skin for 52" Wall	2	4	6	4	6	6
7526	Tension Strap 1400mm for PROFILE	2	4	6	4	6	6
7254	Tension Strap (835mm.)	1	2	3			
7244	Tension Strap (929mm.)				4	6	
7264	Tension Strap (1405mm.)						6

Printed in JAPAN.
JULY.27 2000